

Chelsea PTO Applications Catalog

Pro Gear Chelsea PTO Applications Catalog to assist with technical information for your Chelsea Power Take Off unit.

If you need any assistance identifying the correct Power Take Off unit for your truck and equipment, contact your Chelsea replacement part specialists at Pro Gear and Transmission.

Pro Gear stocks every part for your Parker Chelsea PTO including: PTO housings, mounts, drive-shafts, gears, bearings, gaskets, cable shift cover assembly, post and plate assembly, brackets, stud kits, seal kits, lever control assembly, air shift cover assembly, direct mount pump conversion kits, stud kits including English and metric references, CAT D&H parts and much more.

Pro Gear Transmission has same day shipping and 1000's of products in stock and ready to ship internationally for your next project.

For parts or service contact the Chelsea specialists at Pro Gear & Transmission, Inc.

1 (877) 776-4600 (407)/872-1901 parts@eprogear.com











/! WARNING — User Responsibility

FAILURE OR IMPROPER SELECTION OR IMPROPER USE OF THE PRODUCTS DESCRIBED HEREIN OR RELATED ITEMS CAN CAUSE DEATH, PERSONAL INJURY AND PROPERTY DAMAGE.

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To the extent that Parker or its subsidiaries or authorized distributors provide component or system options based upon data or specifications provided by the user, the user is responsible for determining that such data and specifications are suitable and sufficient for all applications and reasonably foreseeable uses of the components or systems.

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DODGE/RAM TRANSMISSION INDEX

Transmission Make and Model	PTO Appl. Number	Number Forward Speeds	Teeth in PTO Driver
AS66RC (MY2014 & Later) Gas	DDG-3	6	L69-R69
AS68RC (MY2010 & Prior)	DDG-1	6	R69
AS68RC (MY2011 & 2012)	DDG-1A	6	R69
AS69RC (MY2013 and Later) Diesel	DDG-3	6	L69-R69
G56 Dodge/RAM/Sterling Cab Chassis (Manual) - 4X2 ONLY	DDG-2	6	L52-R52

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AS68RC (MY2010 & Prior)	
	RIGHT SIDE ONLY
	TRANSMISSION GEAR DATA:
	R.S. 06-BOLT Opening Gear FORWARD of Centerline
	69 Teeth - SPUR
	PITCH LINE TO APERTURE FACE:
	1.1200" (28.4480MM)
CAUTION: Application Approval Required for	PTO Output Shaft Speeds Above 2500 RPM
PTO Model Torq Dir Engine % Filler Block Adapter Stud Kit	PTO Model Torq Dir Engine % Filler Block Adapter Stud Kit
1/C [†] Rot Fwd Rev Filler Block Assy	I/C† Rot Fwd Rev Filler Block Assy
ONE SPEED - TWO GEAR POW	ERSHIFT (AIR OR HYDRAULIC)
	272DAKUP-*3
	272DBKUP-*3 160 C Eng 84 Furnished
	272DCKUP-*3 132 C Eng 102 Furnished
	272DDKUP-*3 111 C Eng 122 Furnished
ONE SPEED - TWO GEAR - I	OUNEDSHIET (HADDAIII IC)
ONE SPEED - I WO GEAR - I	
	252DDKUX-*5 (1) 85 I Eng 99 Furnished
	252DMKUX-*5 (2) 50 Eng 144 Furnished

See next page for more pump options.

Continued on Next Page

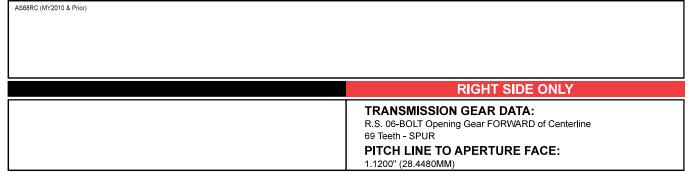
IMPORTANT: Refer to the back of this transmission section and read all notes associated with this application page. Some notes may affect the proper PTO selection.

CAUTION: It is Required that Chelsea Wiring Harness (329457X) is used for the 270D & 272D and (329621X) is used for the 252D (Model Year 2010 and Prior). This will Allow the OBD II Monitoring System to be Disabled while the PTO System is being Operated. This will Prevent "False" Lighting of the "Check Engine" Lamp due to the Engine-PTO Driven Accessories

(1) Input Gear Part No. 5-P-1427 (2) Input Gear Part No. 5-P-1437

[†] I = Intermittent Torque Only - De-Rate Torque Rating 30% for Continuous Duty.

C = Continuous or Intermittent Torque - No need to De-Rate Torque Rating.



Pump Option Charts

252 Pumps	252 Pumps offered in the PGP511 with 5/8" - 9T / SAE A Flange							
Option	Chelsea	Displacement	Displacement	Max Pressure	Max Speed	Shaft		
Order Code	Pump Model	in³/rev	Gal/rev	PSI	RPM	Size		
1121	CGP-P11C021-1AC	0.49	0.002	3988	4000	5/8" - 9T		
1126	CGP-P11C026-1AC	0.61	0.003	3988	3600	5/8" - 9T		
1129	CGP-P11C029-1AC	0.67	0.003	3988	3600	5/8" - 9T		
1137	CGP-P11C037-1AC	0.85	0.004	3988	3300	5/8" - 9T		
1449	CGP-P31C054-1AE	1.24	0.005	3500	3000	5/8" - 9T		
1462	CGP-P31C061-1AE	1.40	0.006	3500	3000	5/8" - 9T		

252 Pumps offered in the PGP511 with 3/4" - 11T / SAE A Flange						
Option	Chelsea	Displacement	Displacement	Max Pressure	Max Speed	Shaft
Order Code	Pump Model	in³/rev	Gal/rev	PSI	RPM	Size
P37	CGP-P11C037-5AC	0.85	0.004	3988	3300	3/4" - 11T
P42	CGP-P11C042-5AC	0.98	0.004	3988	3000	3/4" - 11T
P71	CGP-P11C071-5AC	1.65	0.007	2900	2400	3/4" - 11T
P82	CGP-P11C082-5AC	1.89	0.008	2465	2300	3/4" - 11T

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AS68RC (MY2011 & 2012)	
	RIGHT SIDE ONLY
	TRANSMISSION GEAR DATA:
	R.S. 06-BOLT Opening Gear FORWARD of Centerline
	69 Teeth - SPUR
	PITCH LINE TO APERTURE FACE:
	1.1200" (28.4480MM)
CAUTION: Application Approval Required for	r PTO Output Shaft Speeds Above 2500 RPM
PTO Mode Torq Dir Engine % Filler Block Adapter Stud Kit	PTO Model Torq Dir Engine % Filler Block Adapter Stud Kit
I/C† Rot Fwd Rev Filler Block Assy	Find Rev Finer Block Assy Stud Kit
ONE SDEED TWO CEAD DOW	
ONE SPEED - I WO GEAR POW	ERSHIFT (AIR OR HYDRAULIC)
ONE SPEED - TWO GEAR FOW	ERSHIFT (AIR OR HYDRAULIC) 272RAKUP-*3 196 C Eng 69 Furnished
ONE SPEED - TWO GEAR FOW	,
ONE SPEED - TWO GEAR FOW	272RAKUP-*3 196 C Eng 69 Furnished
ONE SPEED - IWO GEAR FOW	272RAKUP-*3 196 C Eng 69 Furnished 272RBKUP-*3 160 C Eng 84 Furnished
	272RAKUP-*3 196 C Eng 69 Furnished 272RBKUP-*3 160 C Eng 84 Furnished 272RCKUP-*3 132 C Eng 102 Furnished 272RDKUP-*3 111 C Eng 122 Furnished
ONE SPEED - TWO GEAR - I	272RAKUP-*3 196 C Eng 69 Furnished 272RBKUP-*3 160 C Eng 84 Furnished 272RCKUP-*3 132 C Eng 102 Furnished 272RDKUP-*3 111 C Eng 122 Furnished POWERSHIFT (HYDRAULIC)
	272RAKUP-*3 196 C Eng 69 Furnished 272RBKUP-*3 160 C Eng 84 Furnished 272RCKUP-*3 132 C Eng 102 Furnished 272RDKUP-*3 111 C Eng 122 Furnished

See next page for more pump options.

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IMPORTANT: Refer to the back of this transmission section and read all notes associated with this application page. Some notes may affect the proper PTO selection.

<u>CAUTION</u>: It is Required for MY2011/12 Trucks, the 252R & 272R use Wiring Harness (329663X) and the 270R use (329664X). This will Allow the OBD II Monitoring System to be Disabled while the PTO System is being Operated. This will Prevent "False" Lighting of the "Check Engine" Lamp due to the Engine-PTO Driven Accessories.

(1) Input Gear Part No. 5-P-1427 (2) Input Gear Part No. 5-P-1437

[†] I = Intermittent Torque Only - De-Rate Torque Rating 30% for Continuous Duty.

C = Continuous or Intermittent Torque - No need to De-Rate Torque Rating.

ASSORT (W12011 & 2012)	
	RIGHT SIDE ONLY
	TRANSMISSION GEAR DATA: R.S. 06-BOLT Opening Gear FORWARD of Centerline 69 Teeth - SPUR PITCH LINE TO APERTURE FACE: 1.1200" (28.4480MM)

Pump Option Charts

252 Pumps	252 Pumps offered in the PGP511 with 5/8" - 9T / SAE A Flange							
Option	Chelsea	Displacement	Displacement	Max Pressure	Max Speed	Shaft		
Order Code	Pump Model	in³/rev	Gal/rev	PSI	RPM	Size		
1121	CGP-P11C021-1AC	0.49	0.002	3988	4000	5/8" - 9T		
1126	CGP-P11C026-1AC	0.61	0.003	3988	3600	5/8" - 9T		
1129	CGP-P11C029-1AC	0.67	0.003	3988	3600	5/8" - 9T		
1137	CGP-P11C037-1AC	0.85	0.004	3988	3300	5/8" - 9T		
1449	CGP-P31C054-1AE	1.24	0.005	3500	3000	5/8" - 9T		
1462	CGP-P31C061-1AE	1.40	0.006	3500	3000	5/8" - 9T		

252 Pumps offered in the PGP511 with 3/4" - 11T / SAE A Flange						
Option Order Code	Chelsea Pump Model	Displacement in ³ /rev	Displacement Gal/rev	Max Pressure PSI	Max Speed RPM	Shaft Size
P37	CGP-P11C037-5AC	0.85	0.004	3988	3300	3/4" - 11T
P42	CGP-P11C042-5AC	0.98	0.004	3988	3000	3/4" - 11T
P71	CGP-P11C071-5AC	1.65	0.007	2900	2400	3/4" - 11T
P82	CGP-P11C082-5AC	1.89	0.008	2465	2300	3/4" - 11T

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G56 Dodge/RAM/Sterling Cab Chassis (Manual) - 4X2 ONLY		

LEFT SIDE ONLY

TRANSMISSION GEAR DATA:

L.S. 06-BOLT Opening Gear REAR of Centerline 52 Teeth - R.H. HELIX

PITCH LINE TO APERTURE FACE:

1.3760" (35.0000MM)

CAUTION: Application Approval Required for PTO Output Shaft Speeds Above 2500 RPM

PTO Model	Torq I / C †	Dir Rot	Engine % Fwd Rev	Filler Block	Adapter Assy	Stud Kit	PTO Model	Torq I / C †	Dir Rot	Engine % Fwd Rev	Filler Block	Adapter Assy	Stud Kit
			ON	E SPEE	D - TW	O GEA	R - MECH	ANIC	AL S	SHIFT			
442LLKHX-*6 (1)	250 I	Орр	67			7170 - 72X							
442LQKHX-*6 (1)	225 I	Opp	72			7170 - 72X							
442LRKHX-*6 (1)	225 I	Opp	84			7170 - 72X							
442LSKHX-*6 (1)	200 I	Opp	100			7170 - 72X							
442LUKHX-*6 (1)	195 I	Opp	119			7170 - 72X							
442LWKHX-*6 (1)	175 I	Opp	140			7170 - 72X							
442LXKHX-*6 (1)	140 I	Орр	165			7170 - 72X							

IMPORTANT: Refer to the back of this transmission section and read all notes associated with this application page. Some notes may affect the proper PTO selection.

<u>CAUTION:</u> For Dodge Model Years 2007-2010 Chelsea Wiring Harness 329460X and for RAM Model Years 2011 and Later Chelsea Wiring Harness 329749X Must be Used to Complete the Installation (Order Separately). This will Allow the ODB II Monitoring System to be Disabled While the PTO System is being Operated.

(1) Input Gear Part No. 5-P-1343

[†] I = Intermittent Torque Only - De-Rate Torque Rating 30% for Continuous Duty.

C = Continuous or Intermittent Torque - No need to De-Rate Torque Rating.

Furnished

Furnished

RIGHT SIDE ONLY

TRANSMISSION GEAR DATA:
R.S. 06-BOLT Opening Gear FORWARD of Centerline
69 Teeth - SPUR
PITCH LINE TO APERTURE FACE:
1.1200" (28.4480MM)

CAUTION: Application Approval Required for PTO Output Shaft Speeds Above 2500 RPM

or to the first of														
PTO Model	Torq	Dir Rot	Engi Fwd	ne % Rev	Filler Block	Adapter Assy	Stud Kit	PTO Model	Torq	Dir Rot	Engine %	Filler Block	Adapter Assy	Stud Kit
		ONI	SF	EE	D - TWO	GEA	RPOW	ERSHIFT	(AIR	OR I	HYDRA	ULIC)		
								272RAKUP-*3	300 C	Eng	69			Furnished
								272RBKUP-*3	296 C	Eng	84			Furnished
								272RCKUP-*3	245 C	Eng	102			Furnished
								272RDKUP-*3	205 C	Eng	122			Furnished
								272RGKUP-*3	173 C	Eng	145			Furnished
								272RKKUP-*3	154 C	Eng	162			Furnished

ONE SPEED - TWO GEAR - POWERSHIFT (HYDRAULIC)

252RMKUX-*5 (2) 50 1 Eng

See next page for more pump options.

252RDKUX-*5 (1)

Continued on Next Page

IMPORTANT: Refer to the back of this transmission section and read all notes associated with this application page. Some notes may affect the proper PTO selection.

WARNING: RATIO LIMITATIONS - Due to gear interference in the aperture of the transmissions, RAM applications are limited to A thru K.

<u>CAUTION:</u> It is Required for MY2011/12 Trucks, the 252R & 272R use Wiring Harness (329663X) and the 270R use (329664X). This will Allow the ODB II Monitoring System to be Disabled while the PTO System is being Operated. This will Prevent "False" Lighting of the "Check Engine" Lamp due to the Engine-PTO Driven Accessories.

(1) Input Gear Part No. 5-P-1427 (2) Input Gear Part No. 5-P-1437

[†] I = Intermittent Torque Only - De-Rate Torque Rating 30% for Continuous Duty.

C = Continuous or Intermittent Torque - No need to De-Rate Torque Rating.

AS66RC (MY2014 & Later) Gas AS69RC (MY2013 and Later) Diesel

RIGHT SIDE ONLY
TRANSMISSION GEAR DATA: R.S. 06-BOLT Opening Gear FORWARD of Centerline 69 Teeth - SPUR PITCH LINE TO APERTURE FACE: 1.1200" (28.4480MM)

Pump Option Charts

252 Pumps	252 Pumps offered in the PGP511 with 5/8" - 9T / SAE A Flange										
Option Order Code	Chelsea Pump Model	Displacement in ³ /rev	Displacement Gal/rev	Max Pressure PSI	Max Speed RPM	Shaft Size					
1121	CGP-P11C021-1AC	0.49	0.002	3988	4000	5/8" - 9T					
1126	CGP-P11C026-1AC	0.61	0.003	3988	3600	5/8" - 9T					
1129	CGP-P11C029-1AC	0.67	0.003	3988	3600	5/8" - 9T					
1137	CGP-P11C037-1AC	0.85	0.004	3988	3300	5/8" - 9T					
1449	CGP-P31C054-1AE	1.24	0.005	3500	3000	5/8" - 9T					
1462	CGP-P31C061-1AE	1.40	0.006	3500	3000	5/8" - 9T					

252 Pumps offered in the PGP511 with 3/4" - 11T / SAE A Flange									
Option Order Code	Chelsea Pump Model	Displacement in ³ /rev	Displacement Gal/rev	Max Pressure PSI	Max Speed RPM	Shaft Size			
P37	CGP-P11C037-5AC	0.85	0.004	3988	3300	3/4" - 11T			
P42	CGP-P11C042-5AC	0.98	0.004	3988	3000	3/4" - 11T			
P71	CGP-P11C071-5AC	1.65	0.007	2900	2400	3/4" - 11T			
P82	CGP-P11C082-5AC	1.89	0.008	2465	2300	3/4" - 11T			

Dodge/RAM Notes

DDG-1

- 1. The PTO output shaft torque ratings are based on the maximum allowable torque at the 69 tooth transmission gear of 135 lbs-ft.
- 2. Limited Ratios The 272*D Ratio is the fastest ratio available due to adjacent gear interference in the transmission.
- 3. When ordering one of the listed PTOs, Hose Kit, Wire Harness Kit and Metric Stud Kit are furnished with the PTO. The hose, wire harness and metric stud kits are required for completing the PTO installation.
- 4. To install one of the listed PTOs on this truck the exhaust pipe and transmission support must be dropped. Or installed through the passenger side floor "cut out". An OEM installed passenger side floor pan modification "Bulge" cut out must be installed. Order Mopar #82211579 "Patch Panel" Installation Kit if not Installed. Refer to Dodge Body Builders web site for complete details under "Chassis cab PTO Operation & Installation Guide-PTO Installation Alternative".

DDG-1A

- 1. For MY2011/12 and later RAM Cab Chassis Trucks, the torque converter locks up at an ENGINE Speed of 1200 RPM and stays on for PTO function to a maximum ENGINE Speed of 2000 RPM. The torque converter will unlock at an ENGINE Speed below 1000 RPM. The default PTO operation ENGINE speed is 900 RPM. Refer to Dodge Body Builders web site for details on raising the ENGINE speeds for PTO operation.
- 2. The PTO output shaft torque ratings are based on the maximum allowable torque at the 69 tooth transmission gear of 135 lbs-ft.
- 3. To install the one of the listed PTOs on this truck the exhaust pipe and transmission support must be dropped. Or installed through the passenger side floor "cut out". An OEM installed passenger side floor pan modification "Bulge" cut out must be installed. Order Mopar #82211579 "Patch Panel" Installation Kit if not Installed. Refer to Dodge Body Builders web site for complete details under "Chassis cab PTO Operation & Installation Guide-PTO Installation Alternative".
- 4. When ordering one of the listed PTOs; Hose Kit, Wire Harness Kit and Metric Stud Kit are furnished with the PTO. The hose, wire harness and metric stud kits are required for completing the PTO installation.

DDG-2

- 1. PTOs will not fit on 4 x 4 Dodge/Sterling 3500/4500/5500 Series Vehicles.
- 2. PTOs are shown in the Standard Arrangements with the PTO Housing "Bulge" Down and the Output Shaft to the rear of the vehicle. Other arrangements may be needed to install PTO/Pump applications due to the transmission cross member support interfering with pump installations to the rear of the vehicle.

DDG-3

- 1. The PTO Output shaft torque ratings are based on the maximum allowable torque at the 69 tooth transmission gear of 250 lbs-ft.
- 2. To install one of the listed PTOs on the RIGHT SIDE, the truck exhaust pipe and transmission support must be dropped or installed through the passenger side floor "cut out." An OEM installed passenger side floor pan modification "Bulge" cut out must be installed. Order Mopar #82211579 "Patch Panel" Installation Kit if not Installed. Refer to Dodge Body Builders web site for complete details under "Chassis cab PTO Operation & Installation Guide-PTO Installation Alternative."
- 3. For MY2013 and later RAM Cab Chassis Trucks, the torque converter locks up at an ENGINE Speed of 1200 RPM and stays on for PTO function to a maximum ENGINE Speed of 2000 RPM. The torque converter will unlock at an ENGINE Speed below 1000 RPM. The default PTO operation ENGINE speed is 900 RPM, Refer to Dodge Body Builders web site for details on raising the ENGINE speeds for PTO operation.
- 4. When ordering one of the PTOs listed above, the Hose Kit, Wire Harness Kit, and Metric Stud Kit are furnished with the PTO. All of these components are required for completing the PTO installation.

